



## भारत हेवी इलेक्ट्रिकल्स लिमिटेड, भोपाल

Bharat Heavy Electricals Limited, Bhopal

FEEDERS MAINTENANCE DIVISION (FDX/310)  
FOUNDRY

Enquiry No.: FDX/FYM/310/19-20/W-04(R1); Date: 31.01.2020

Due Date: 21.02.2020.

List of machines (Foundry Division) for which PM is to be done (Frequency once in 3 months)							
S.NO	ITEM NO.	DESCRIPTION	LOCATION	Schedule week No.			
				I	II	III	IV
1	12/B/2130	SAND RECLAMATION PLANT(CRITICAL M/C)	BAY NO.3	2	15	28	41
2	12/B/2011	COMPOSIT SAND MULLER	BAY NO.1	2	15	28	41
3	12/B/2131	POWER HEXSAW	BAY NO.2	2	15	28	41
4	12/A/17	LATHE MACHINE	PROOF MACHINE SHOP	2	15	28	41
5	12/A/129	MILLING MACHINE	PATTERN SHOP	3	16	29	42
6	12/B/246	ARC FURNACE(CRITICAL M/C)	BAY NO. 1	3	16	29	42
7	12/B/148A	O. FIRED MELTING FURNACE-1	DIE CASTING	3	16	29	42
8	12/B/2128	FUME EXTRACTION SYSTEM	BAY NO.1	3	16	29	42
9	12/A/106	BAND SAW MACHINE	PATTERN SHOP	3	16	29	42
10	12/A/2014	LATHE MACHINE	PROOF MACHINE SHOP	4	17	30	43
11	12/A/130	LATHE MACHINE	PATTERN SHOP	4	17	30	43
12	12/A/145	ABRASIV CUT OF WHEEL	DIE CASTING	4	17	30	43
13	12/B/14	SHOT BLAST MACHINE (CRITICAL M/C)	BAY NO. 4	4	17	30	43
14	12/A/112	BOBBING SANDER MACHINE	PATTERN SHOP	4	17	30	43
15	12/A/009	METAL BANS SAW MACHINE	DIE CASTING	5	18	31	44
16	12/A/2024	PEDESTAL GRNDING MACHINE	PROOF MACHINE SHOP	5	18	31	44
17	12/A/123	BOBBING SANDER	PATTERN SHOP	5	18	31	44
18	12/B/2051	ANNEALING FURNACE(CRITICAL M/C)	BAY NO.1	5	18	31	44
19	12/A/141	ALOXITC CLOTH BUFFING MACHINE	DIE CASTING	5	18	31	44
20	12/B/2121	SHOT BLAST MACHINE(N/F) (CRITICAL M/C)	BAY NO. 2	6	19	32	45
21	12/A/02	PAD GRINDER	BAY NO.1	6	19	32	45
22	12/A/2004	VERTICAL MILLING MACHINE	PROOF MACHINE SHOP	6	19	32	45
23	12/A/147	DISC SANDER MACHINE	PATTERN SHOP	6	19	32	45
24	12/B/2089	LADDLE PRE HEATER	BAY NO. 4	6	19	32	45
25	11/B/2184	ELECTRIC OVEN	BAY NO.1	7	20	33	46
26	12/B/2090	INDUCTION FURANCE (CRITICAL M/C)	BAY NO. 4	7	20	33	46
27	12/B/2129	ETP PLANT	GALVANIZING PLANT	7	20	33	46
28	12/A/2005	HORIZONTAL MILLING MACHINE	PROOF MACHINE SHOP	7	20	33	46
29	12/A/131	SURFACE GRINDER	PATTERN SHOP	7	20	33	46
30	12/A/122	PEDESTAL GRINDER MACHINE	PATTERN SHOP	8	21	34	47
31	12/B/2076	SAND MIXTURE (CRITICAL M/C)	BAY NO.3	8	21	34	47
32	12/A/146	METAL BAND SAW MACHINE	DIE CASTING	8	21	34	47
33	12/B/2127	NEW SHELL MOULDING MACHINE	BAY NO. 4	8	21	34	47
34	12/A/12	BUFFING MACHINE	BAY NO. 2	8	21	34	47
35	12/B/2105	PILLER INDUCTION FURNACE (CRITICAL M/C)	BAY NO.2	9	22	35	48
36	12/A/127	CIRCULAR SAW	PATTERN SHOP	9	22	35	48



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### FOUNDRY

37	12/A/2011	DRILLING MACHINE	DIE CASTING	9	22	35	48
38	12/A/143	PAD GINDING MACHINE	DIE CASTING	9	22	35	48
39	12/A/2001	ARM GRINDER	BAY NO.1	9	22	35	48
40	12/B/2059	SAND MIXTURE	BAY NO. 4	10	23	36	49
41	12/A/2022	VERTICAL BORING MACHINE	PROOF MACHINE SHOP	10	23	36	49
42	12/A/103	PLANNER MACHINE	PATTERN SHOP	10	23	36	49
43	12/B/2095	SHOT BLAST MACHINE (CRITICAL M/C)	BAY NO.1	10	23	36	49
44	12/B/148B	O. FIRED MELTING FURNACE-2	DIE CASTING	11	24	37	50
45	12/A/135	RADIAL DRILL MACHINE	PATTERN SHOP	11	24	37	50
46	12B/148C	O. FIRED MELTING FURNACE-3	DIE CASTING	11	24	37	50
47	12/A/07	ABRASIVE CUT OF WHEEL	BAY NO.2	11	24	37	50
48	12/A/01	PAD GRINDER	BAY NO. 4	11	24	37	50
49	12/A/2016	UNIVERSAL MILLING MACHINE	PATTERN SHOP	12	25	38	51
50	12/A/2007	BAND SAW MACHINE	PATTERN SHOP	12	25	38	51
51	12/B/2094	R.E. HOLDING FCE	DIE CASTING	12	25	38	51
52	12/A/144	BAND SAW	BAY NO.2	12	25	38	51
53	12/A/120	MILLING MACHINE	PATTERN SHOP	13	26	39	52
54	12/A/2006	DISC SANDER MACHINE	PATTERN SHOP	13	26	39	52
55	9/B/1033	GALVANIZING PLANT	GALVANIZING PLANT	13	26	39	52
56	12/B/2084	LADDLE PRE HEATER	BAY NO. 2	13	26	39	52
57	12/B/2008	LADDLE PRE-HEATER	BAY NO.1	14	27	40	1
58	12/A/121	RADIAL DRILL MACHINE	PROOF MACHINE SHOP	14	27	40	1
59	12/B/2122	NEW ANNEALING FURNACE(CRITICAL M/C)	BAY NO. 4	14	27	40	1
60	12/A/101	DISC SANDER MACHINE	PATTERN SHOP	14	27	40	1
Total = 60 Nos.							